

TOSHIBA CCD Linear Image Sensor CCD (Charge Coupled Device)

**TCD1256GAG**

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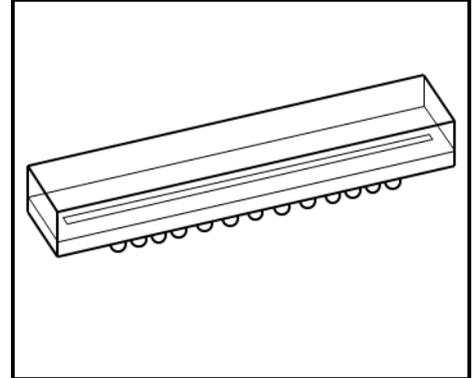
The TCD1256GAG is a high sensitive and low dark current 2500 elements CCD linear image sensor.

This device consists of sensitivity CCD chip.

The TCD1256GAG has electronic shutter function (ICG). Electronic shutter function can keep always output voltage constant that vary with intensity of lights.

## Features

- Number of Image Sensing Elements: 2500 elements
- Image Sensing Element Size: 5.25  $\mu\text{m}$  by 64  $\mu\text{m}$  on 5.25  $\mu\text{m}$  center
- Photo Sensing Region: High sensitive PN photodiode
- Power Supply Voltage: 3.0 V (min)
- Internal Circuit: CCD drive circuit
- Package: 26 pin WCSP
- Function: Electronic shutter, Sample and hold circuit

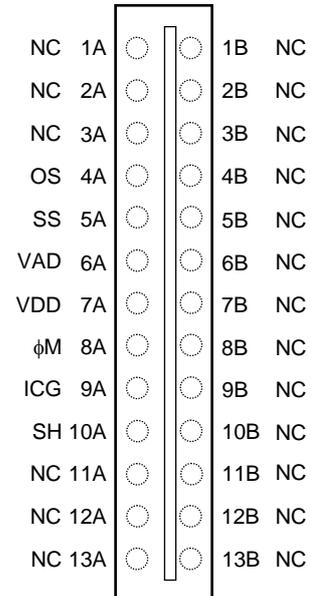


## ABSOLUTE MAXIMUM RATINGS (Note 1)

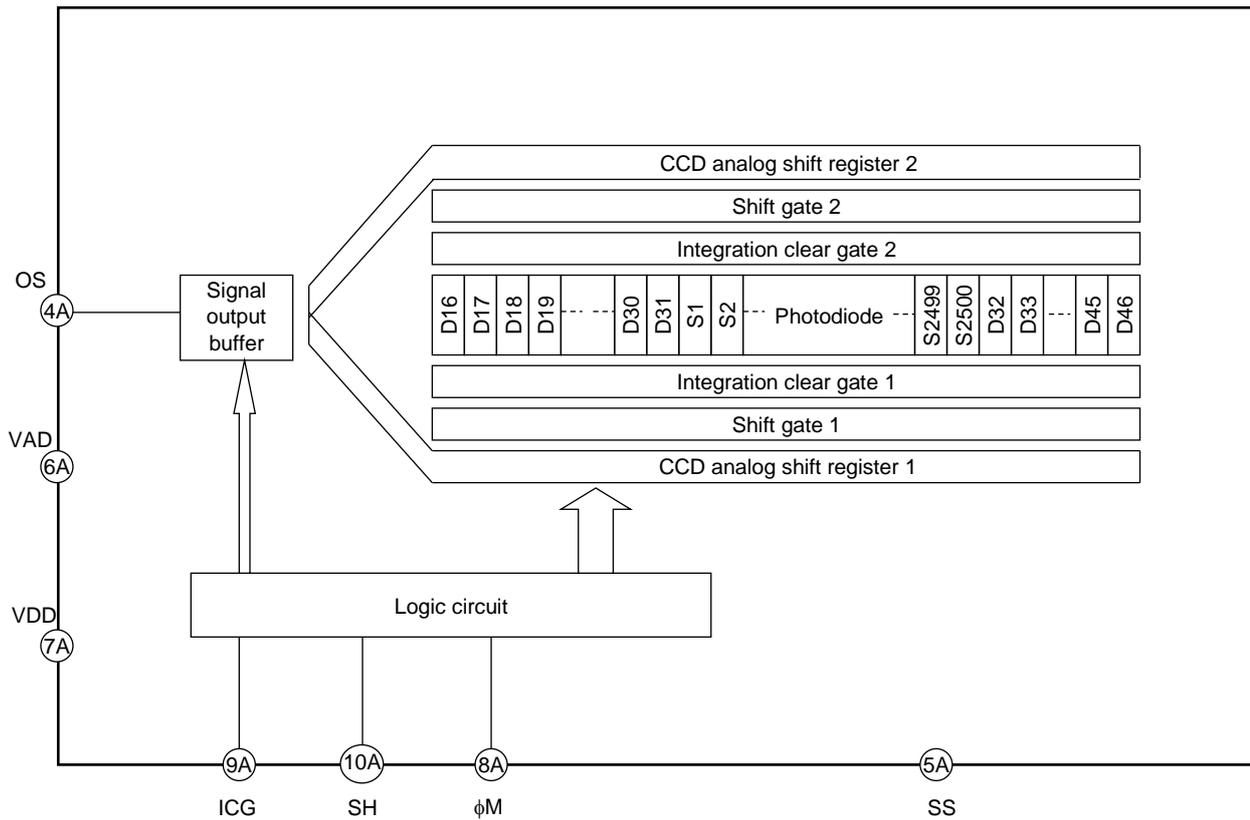
Characteristic	Symbol	Rating	Unit
Master clock pulse voltage	$V_{\phi M}$	-0.3 to +7.0	V
Shift pulse voltage	$V_{SH}$		
Integration clear pulse voltage	$V_{ICG}$		
Digital power supply voltage	$V_{DD}$		
Analog power supply voltage	$V_{AD}$		
Operating temperature	$T_{opr}$	-25 to +60	$^{\circ}\text{C}$
Storage temperature	$T_{stg}$	-40 to +85	$^{\circ}\text{C}$

Note 1: All voltages are with respect to SS terminals (ground).  
 None of the ABSOLUTE MAXIMUM RATINGS must be exceeded, even instantaneously.  
 If any one of the ABSOLUTE MAXIMUM RATINGS is exceeded, the electrical characteristics, reliability and life time of the device cannot be guaranteed. If the ABSOLUTE MAXIMUM RATINGS are exceeded, the device can be permanently damaged or degraded.  
 Create a system design in such a manner that any of the ABSOLUTE MAXIMUM RATINGS will not be exceeded under any circumstances.

## Pin Connections (top view)



### Circuit Diagram



### Pin Names

Pin No.	Symbol	Name	Pin No.	Symbol	Name
1A	NC	Non Connection	1B	NC	Non Connection
2A	NC	Non Connection	2B	NC	Non Connection
3A	NC	Non Connection	3B	NC	Non Connection
4A	OS	Output signal	4B	NC	Non Connection
5A	SS	Ground	5B	NC	Non Connection
6A	VAD	Power supply (Analog)	6B	NC	Non Connection
7A	VDD	Power supply (Digital)	7B	NC	Non Connection
8A	φM	Master clock	8B	NC	Non Connection
9A	ICG	Integration clear gate	9B	NC	Non Connection
10A	SH	Shift gate	10B	NC	Non Connection
11A	NC	Non Connection	11B	NC	Non Connection
12A	NC	Non Connection	12B	NC	Non Connection
13A	NC	Non Connection	13B	NC	Non Connection

Remark: Leave NC (Pin No. 1A to 3A, 11A to 13A, 1B to 13B) unconnected.

### Optical/Electrical Characteristics

Ta = 25°C, VAD = VDD = 4 V, Vφ = 4 V (pulse), fφM = 2.0 MHz (data rate = 1.0 MHz), tINT (integration time) = 10 ms, light source = daylight fluorescent lamp

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Sensitivity	R	72	103	—	V/lx·s	(Note 2)
Photo response non uniformity	PRNU	—	—	10	%	(Note 3)
Register imbalance	RI	—	1.5	3.0	%	(Note 4)
Saturation output voltage	VSAT	0.7	1.0	—	V	(Note 5)
Saturation exposure	SE	—	0.01	—	lx·s	(Note 6)
Dark signal voltage	VMDK	—	2.5	15.0	mV	(Note 7)
DC power dissipation	PD	—	24	60	mW	—
Total transfer efficiency	TTE	92	95	—	%	(Note 8)
Low voltage total transfer efficiency	LVTTE	92	95	—	%	(Note 9)
		83	88	—	%	(Note 10)
Output impedance	ZO	—	0.5	1.0	kΩ	—
DC output signal voltage	VOS	1.5	2.3	3.0	V	(Note 11)
Dynamic range	DR	—	400	—	—	(Note 12)

Note 2: Sensitivity is defined for signal outputs average when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature.

Note 3: PRNU is defined for a single chip by the expressions below when the photosensitive surface is applied with the light of uniform illumination and uniform color temperature, where measured approximately 500 mV of signal output.

$$PRNU = \frac{\Delta X}{\bar{X}} \times 100 (\%)$$

$\bar{X}$ : Average of total signal outputs  
 $\Delta X$ : The maximum deviation from  $\bar{X}$

Note 4: Register imbalance is defined as follows.

$$RI = \frac{\Delta Y}{\bar{X}} \times 100 (\%)$$

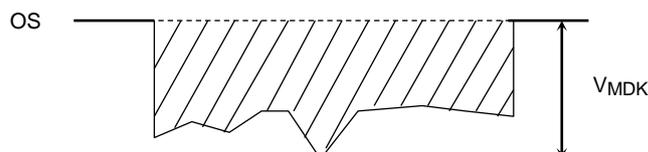
$\bar{X}$ : Average of total signal outputs  
 $\Delta Y$ : | average of odd effective signal outputs – average of even effective signal outputs |

Note 5: VSAT is defined as the minimum saturation output voltage of all effective pixels.

Note 6: Definition of SE:

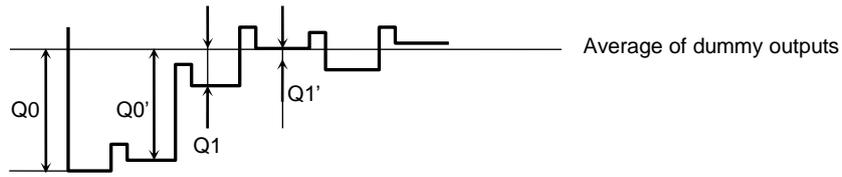
$$SE = \frac{VSAT}{R}$$

Note 7: VMDK is defined as the maximum dark signal voltage of all effective pixels.



Note 8: Total transfer efficiency is defined as follows.

\* Q0 = 500 mV



$$TTE = \frac{Q0}{Q0 + Q1} \times 100$$

Use Q0' and Q1' instead of Q0 and Q1 if Q1' > Q1.

Note 9: Definition of low voltage total transfer efficiency is the same as Note 8 except power supply and Q0 conditions.

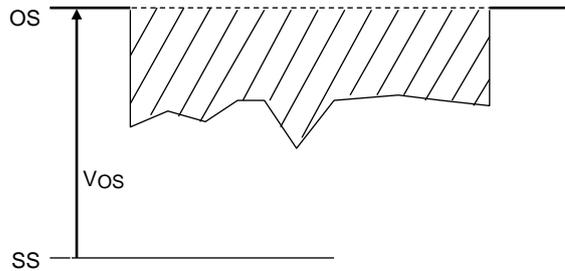
\* 4 V ≤ Power supply ≤ 5 V

\* Q0 = 50 mV

Note 10: Definition is the same as Note 9 except the power supply condition.

\* 3 V ≤ Power supply < 4 V

Note 11: DC output signal voltage is defined as follows.



Note 12: Definition of DR:

$$DR = \frac{VSAT}{VMDK}$$

VMDK is proportional to tINT (integration time). So the shorter integration time makes wider dynamic range.

## Recommended Operating Conditions (Ta = 25°C)

For best performance, the device should be used within the Recommended Operating Conditions.

Characteristics		Symbol	Min	Typ.	Max	Unit	Note
Master clock pulse voltage	"H" level	$V_{\phi M}$	3.0	4.0	5.0	V	(Note 13)
	"L" level		0	0	0.44		
Shift pulse voltage	"H" level	$V_{SH}$	3.0	4.0	5.0	V	(Note 13)
	"L" level		0	0	0.44		
Integration clear pulse voltage	"H" level	$V_{ICG}$	3.0	4.0	5.0	V	(Note 13)
	"L" level		0	0	0.44		
Power supply voltage (Digital)		$V_{DD}$	3.0	4.0	5.0	V	(Note 14)
Power supply voltage (Analog)		$V_{AD}$	3.0	4.0	5.0	V	(Note 14)

Note 13: "H" level of the maximum pulse voltage =  $V_{DD} \geq V_{DD} - 0.5 V$  = "H" level of the minimum pulse voltage.

Note 14:  $V_{AD} = V_{DD}$

## Clock Characteristics (Ta = 25°C) (3.0 V ≤ VAD = VDD ≤ 5.0 V)

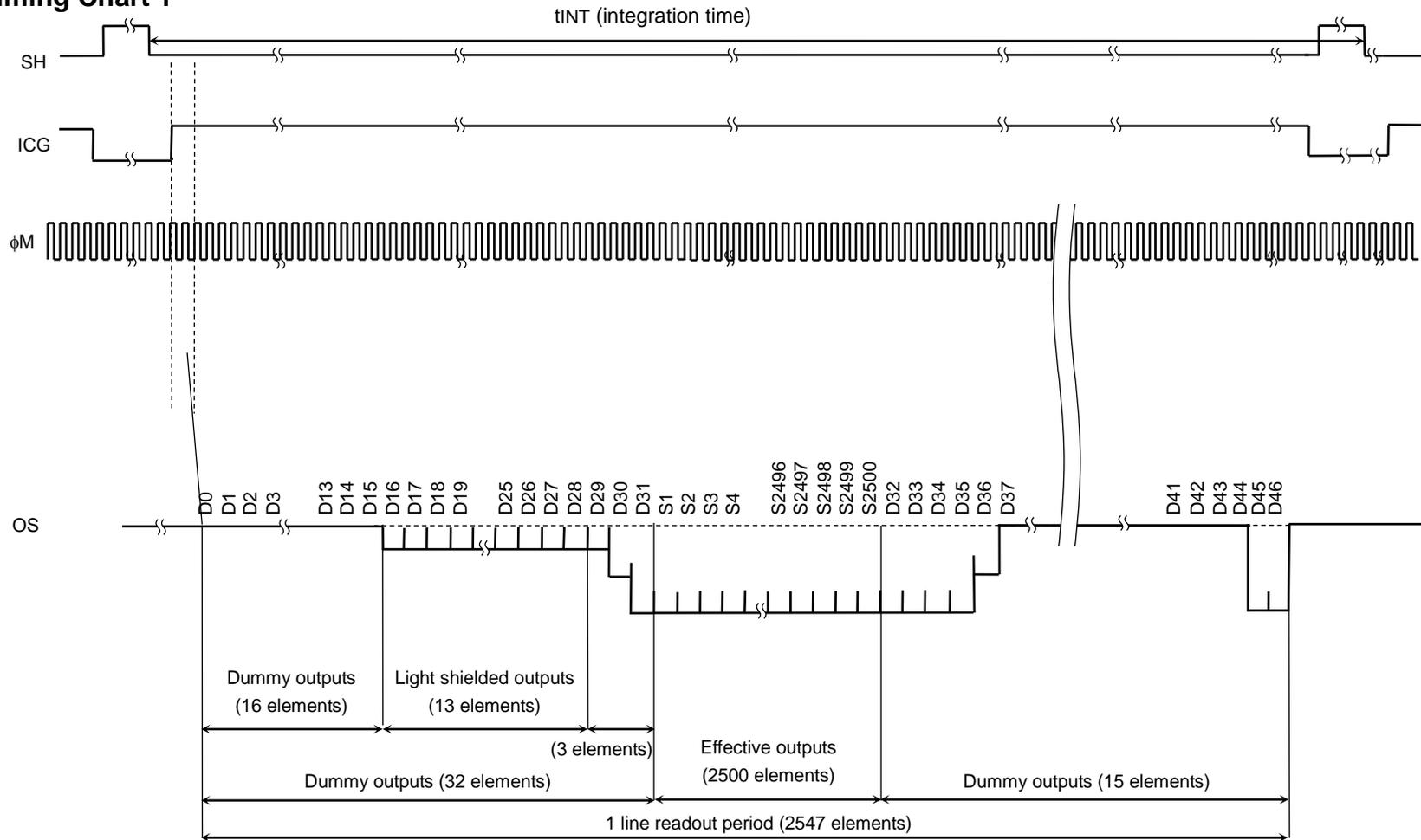
For best performance, the device should be used within the Recommended Operating Conditions.

Characteristics	Symbol	Min	Typ.	Max	Unit
Master clock pulse frequency	$f_{\phi M}$	0.4	2.0	4.0	MHz
Data rate	$f_{DATA}$	0.2	1.0	2.0	MHz
Master clock capacitance	$C_{\phi M}$	—	10	—	pF
Shift gate capacitance	$C_{SH}$	—	200	—	pF
Integration clear gate capacitance	$C_{ICG}$	—	50	—	pF

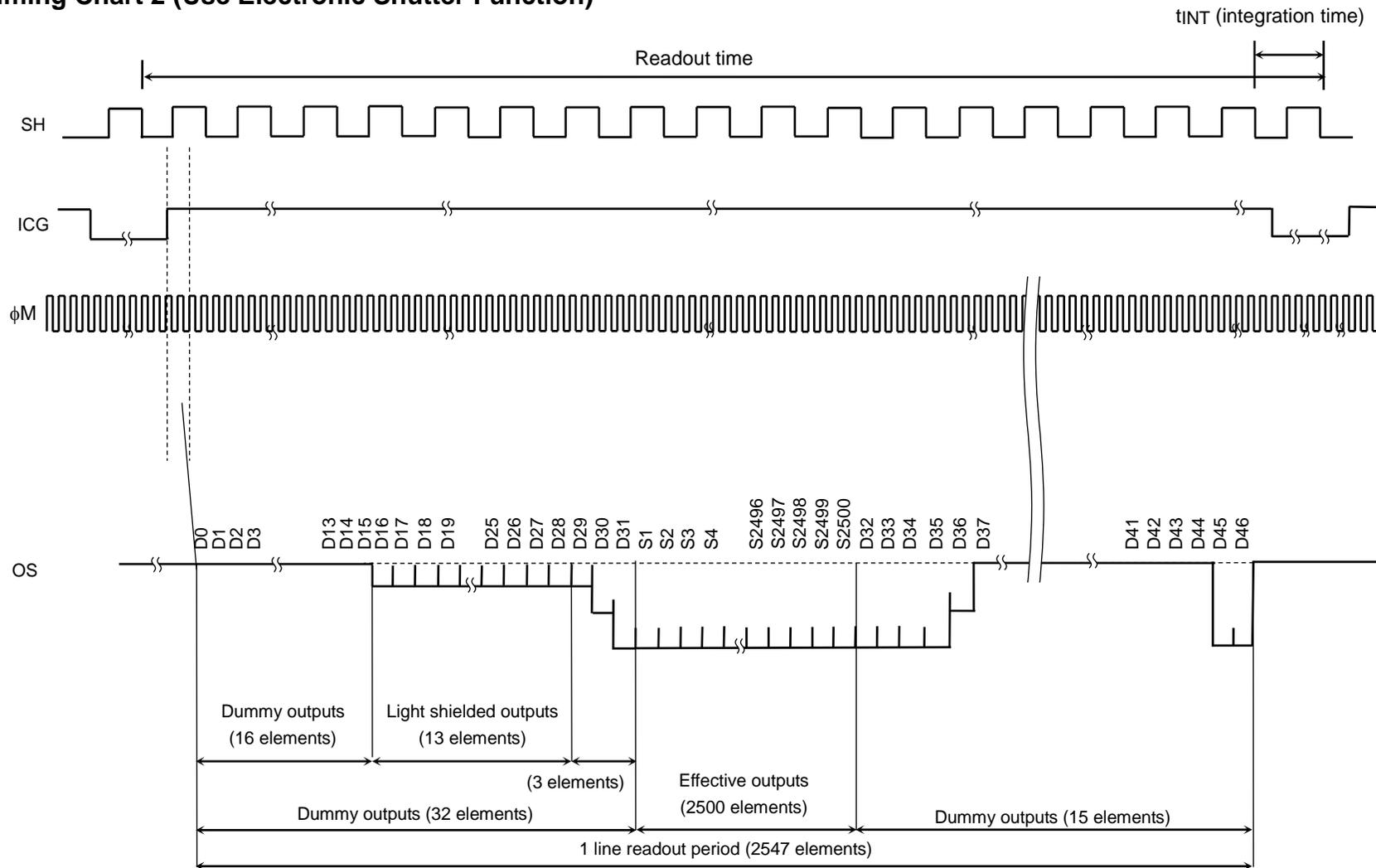
## Power on sequence

CCD sensor has a characteristic that a proper output signal will come out after the power supply voltage reaches to the certain voltage level. It is required to wait for 10 cycles or more read out time after the power supply voltage reaches to the certain voltage. This characteristic should be considered for scanner system designs.

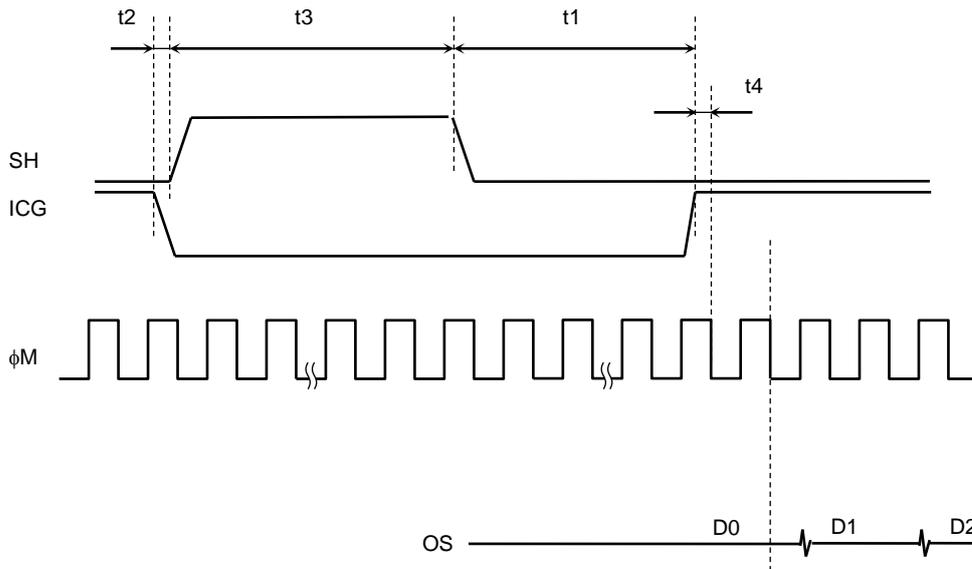
Timing Chart 1



## Timing Chart 2 (Use Electronic Shutter Function)



## Timing Requirements

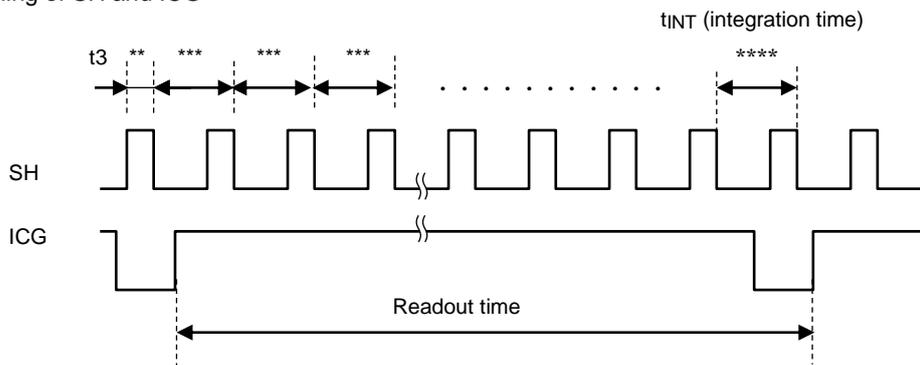


Characteristics	Symbol	Min	Typ.	Max	Unit
ICG pulse delay	$t_1$	1000	5000	—	ns
Pulse timing of ICG and SH	$t_2$	100	500	1000	ns
Shift pulse width	$t_3$	1000	—	—	ns
Pulse timing of ICG and $\phi M$	$t_4$	0	20	*	ns

\*: To keep  $\phi M$  "H" level when ICG switch from "L" to "H" level.

## Use electronic shutter

Pulse timing of SH and ICG



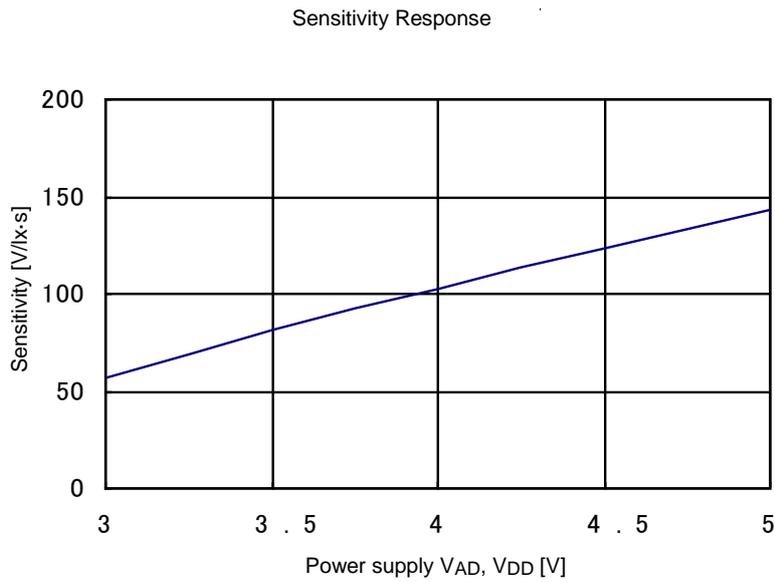
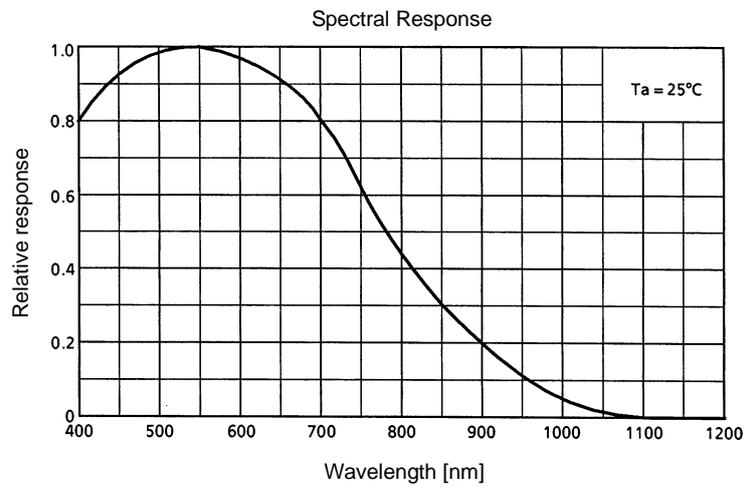
\*\* : Each SH high pulse have to keep always the same value with " $t_3$ ". ( $t_3 \geq 1000$  ns (min))

\*\*\* : SH pulse cycle have to keep the same cycle (SH cycle period  $\geq 10$   $\mu s$ ) except  $t_{INT}$  period.

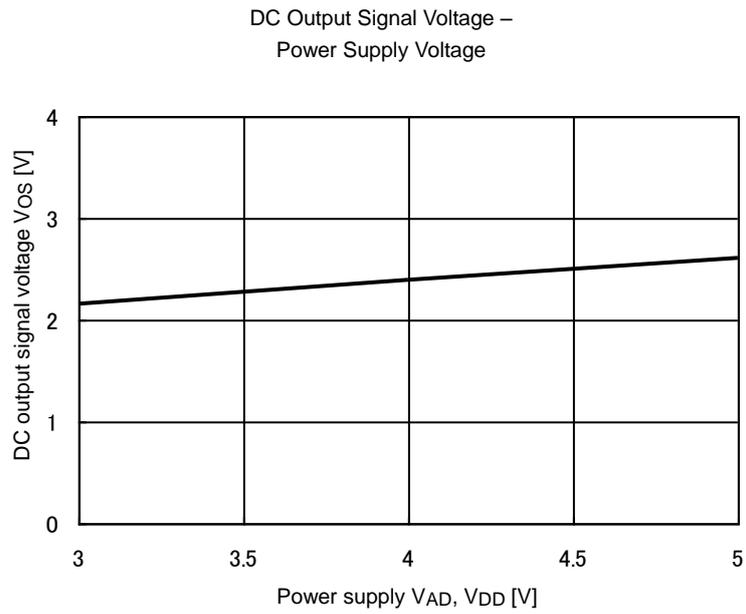
\*\*\*\* :  $t_{INT} \geq 10$   $\mu s$  (min)

Note: The illumination of light source must be used with less than 1000 times based on 0.7 V signal output with 10 ms  $t_{INT}$ .

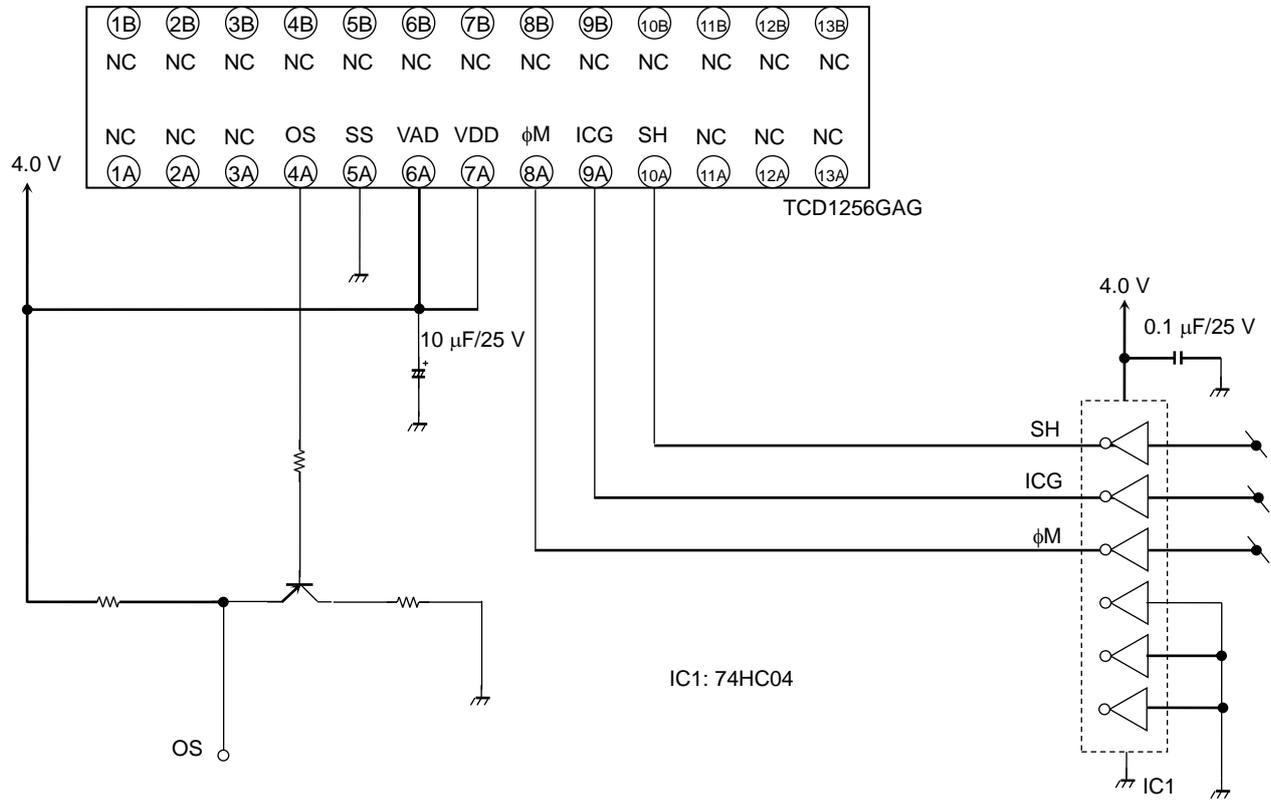
## Typical Performance Curves



## Typical performance curves



### Typical Drive Circuit



## Cautions

### 1. Electrostatic Breakdown

Store in shorting clip or in conductive foam to avoid electrostatic breakdown.

CCD Image Sensor is protected against static electricity, but inferior puncture mode device due to static electricity is sometimes detected. In handing the device, it is necessary to execute the following static electricity preventive measures, in order to prevent the trouble rate increase of the manufacturing system due to static electricity.

- Prevent the generation of static electricity due to friction by making the work with bare hands or by putting on cotton gloves and non-charging working clothes.
- Discharge the static electricity by providing earth plate or earth wire on the floor, door or stand of the work room.
- Ground the tools such cutting pliers, tweezers or pincer.
- When the product is handed, please use tweezers to avoid the damage of CCD image sensor.
- Ionizer is recommended for discharge when handling CCD image sensors.

It is not necessarily required to execute all precaution items for static electricity.

It is all right to mitigate the precautions by confirming that the trouble rate within the prescribed range.

### 2. Incident Light

CCD sensor is sensitive to infrared light. Note that infrared light component degrades resolution and PRNU of CCD sensor.

### 3. Cleaning Method of the Window Glass Surface

Wiping tool

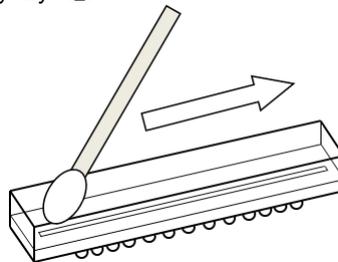
- Swab

Cleaner

- IPA

Way of cleaning

- The surface of window glass is wiped with the wiping tool into which the cleaner was infiltrated. Please wipe down the surface of window glass at least 2 times or more.
- Please wipe down the surface of window glass at least 3 times or more with the dry wiping tool.
- Blow cleaning is performed by dry N<sub>2</sub>.



### 4. Product Traceability

The product has TOSHIBA logo and product number on a silicon chip surface and bottom side of the package, but no unique IDs (ex. Diffusion/Assembly/Packing Lot No., Weekly Code) are marked on it. The product IDs are printed on a label on each shipping box, and it is highly recommended customers to tie up the product IDs and customer's scanner product one by one to ensure the product traceability.

Example label on shipping box

Packing Lot No.	<b>P/N:</b>		<b>TOSHIBA</b>
	<b>TYPE</b> TCD1256GAG	<b>ADD.C (Z,S)</b>	<b>Q'TY</b> 180pcs
Diffusion Lot No. Assembly Lot No.	2613F2A	46X	
	E0999J## E0999##J#1#		
	Use under 30degC/60%RH within 120h		SEALED Nov.25, 2014
	[(G)]RoHS COMPATIBLE		DIFFUSED IN JAPAN
	(Y)BBBBBBBB 000025 XJ FFFFFF		ASSEMBLED IN JAPAN
			0810
			Weekly Code

## 5. Caution for Package Handling

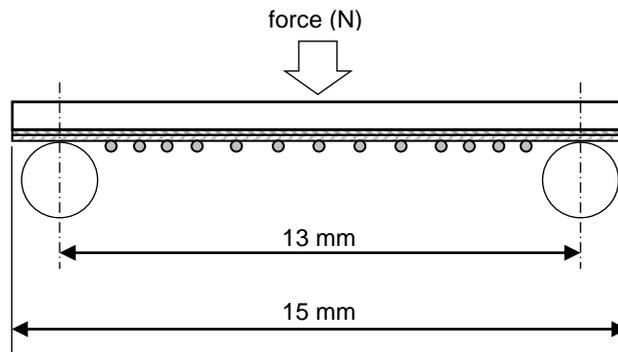
Over force on the product may cause sensor chip or glass crack. The three point bending strength of this product is the following. (Reference data)

If the stress is loaded far from a fulcrum, the stress on the package will be increase.

When you will treat CCD on every process, please be careful particularly. For example, soldering on PCB, cutting PCB, cleaning the glass surface, optical assemble and so on.

### Bending Test

Bearing length 13 mm: The force from upside: 4.0 [N]



## The Standard Reflow Condition for WCSP (Surface Mount Device)

### 1. Storage Precautions

- 1) CCD surface mount products may have a haze on the inside of glass, so be careful about following. Even if the haze arises inside of glass, when it is not on the pixel area, there is no problem in quality.
- 2) Do not drop or toss device packaging. The laminated aluminum material in it can be rendered ineffective by rough handling.
- 3) Ensure devices should be stored in a 30°C·85 %RH or better environment. Use devices within 12 months; do not store them longer than that.
- 4) In the following cases, in order to remove humidity from a device, bake for 20 hours at 125°C. When a "30 % humidity indicator" has become pink after the package opened, or when the effective period of the indicator has passed.
- 5) Prevent destruction of the device by static electricity in the case of the bake processing for removing humidity.
- 6) After opening moisture-proof packing, store a product in 30°C·60 %RH or better environment and use them within five days. If the effective usage period passed after opening the moisture-proof packing, baking should be done before use at 125°C for 20 hours.

### 2. Mounting Conditions Using Reflow

- 1) Mounting method:
  - (a) Hot air reflow
  - (b) Infrared ray reflow
- 2) Preheating condition: 150 to 180°C, 60 to 120 s
- 3) Reflow condition:
  - (a) Maximum 240°C
  - (b) Over 230°C, within 30 to 50 s
- 4) Heating times: Only 1 time

\* The temperature profile is specified in terms of the temperature of top surface of the device. This temperature profile shows the maximum guaranteed device temperature. Please set up the optimum temperature profile conditions within the fig.1 profile.

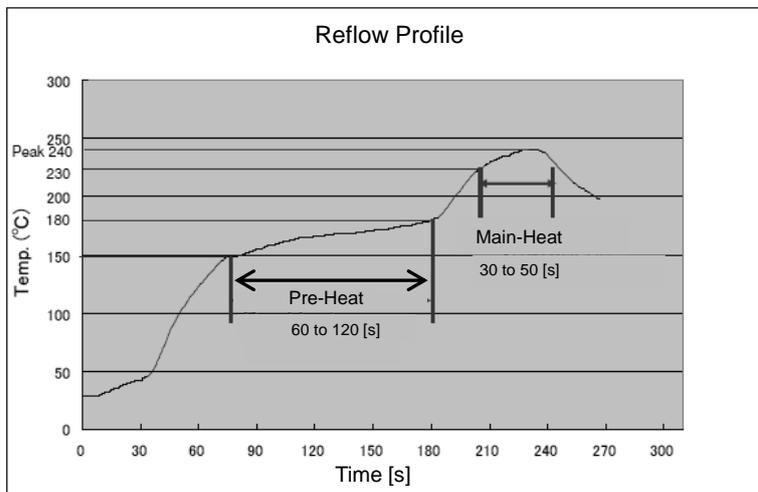


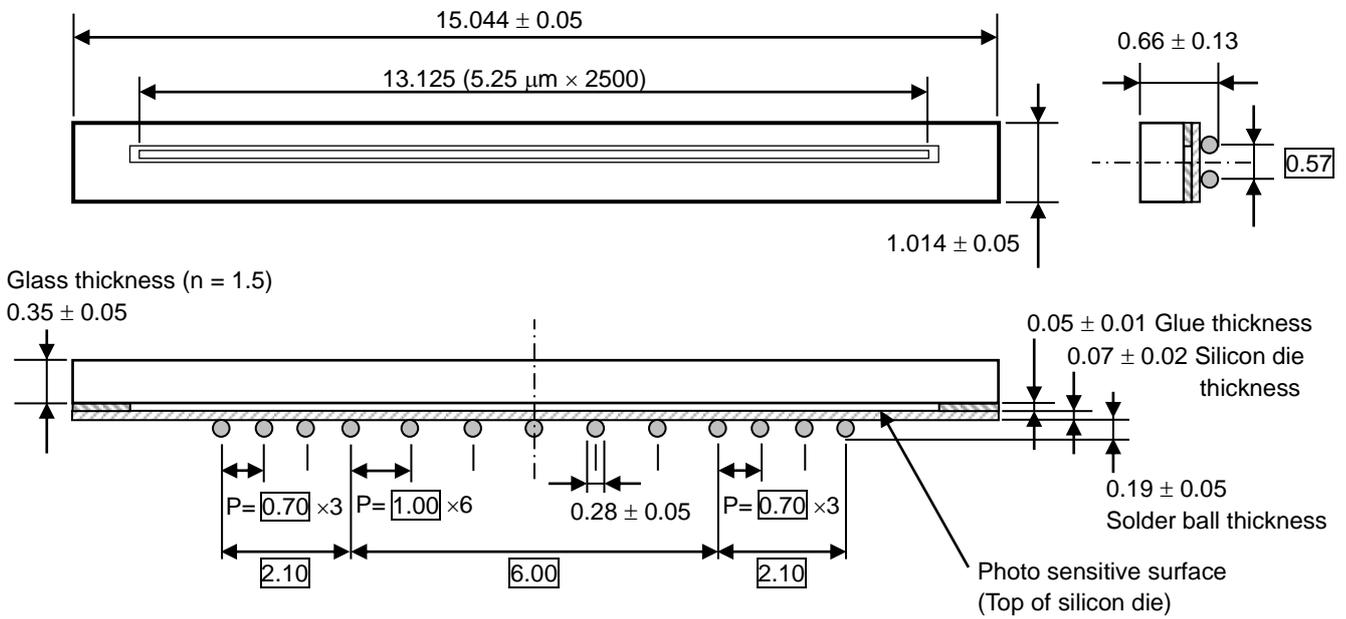
fig.1 Example of recommended temperature profile for reflows

In addition, in case of the repair work accompanied by IC removal, since the degree of parallel may be spoiled with the left solder, please do not carry out.

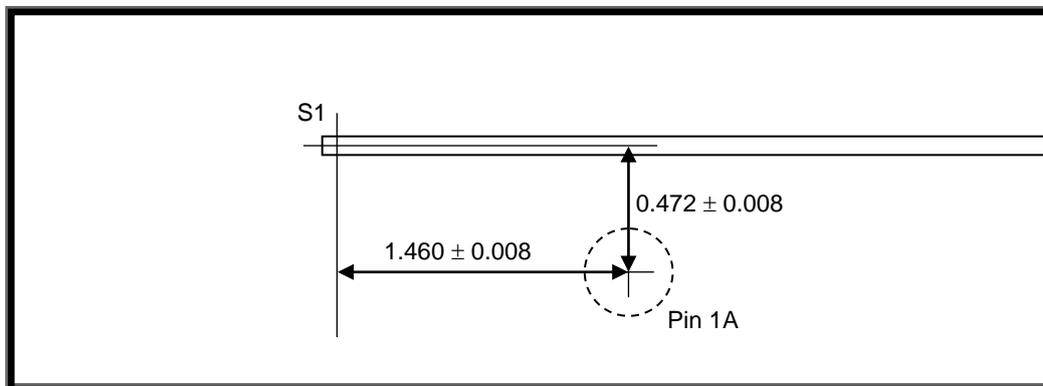


### Package Dimensions

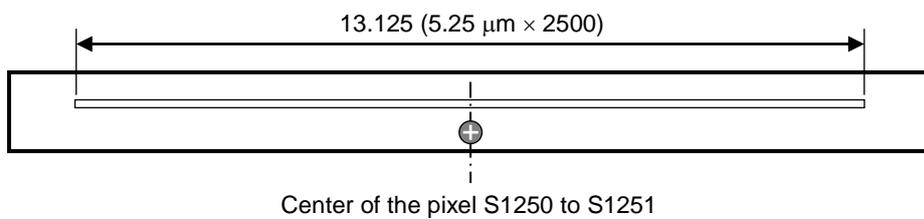
26pin WCSP Unit: mm



### Center of sensor pixel (S1) to center of pin 1A (NC) (Top view)



### Center mark of valid pixel array (Top view)



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